# BOSSAR

### Creating the future







# SIEMENS UPGRADE

### PLC UPGRADE

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### BEFORE



Models S5-100U and S7-200 PLC are outdated and no longer marketed by their manufacturer. As they are no longer supported they can't be repaired or replaced with same the components.



### PLC UPGRADE

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### **AFTER**

The PLC can be upgraded by installing one of the SIMATIC S7-1200 series features:

- Temperature control integrated PLC.
- Analog outputs integrated PLC to control speed.
- Profinet integrated and optional Profibus network connection.



### PLC UPGRADE

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### **AFTER**

The PLC can also upgrade by installing one of the SIMOTION D410 series features:

- Axis control with built plc.
- Temperature control integrated plc.
- Analog outputs integrated plc for speed control.
- Ethernet / IP, Profinet and Profibus integrated.



### **HMI UPGRADE**

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### **BEFORE**

The TP-27 and TP-6 screens are obsolete, and the manufacturer no longer markets. As they are also no longer supported they can't be repaired or replaced.





### **HMI UPGRADE**



### **AFTER**

Are replaced by color touch screens KTP-1000 and KTP-700.

Connecting via Profinet, Ethernet or Profibus.





# DISPLAY AND TEMPERATURE CONTROL UPGRADE



### **BEFORE**

The CM-220 and P12-S are obsolete and the manufacturer no longer marketed them, As they are also no longer supported they can't be repaired or replaced.



### **AFTER**

Color touch screen KTP 700.

Settings machine parameters and temperature control integrated into a 7" touch screen.



### **SERVO DRIVES UPGRADE**

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### **BEFORE**

The servo drives are obsolete and the manufacturer no longer marketed, As they are also no longer supported they can't be repaired or replaced. You also need to replace the servo-motors that are incompatible.







ULTRAPLUS



**ELECTROCRAFT** 



SIGMA II



ULTRA 5K

#### SERVO DRIVES UPGRADE

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### **AFTER**

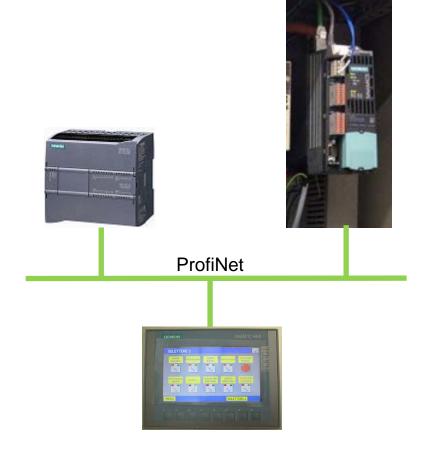
Simatic S7-1200.

Sinamics S110 and CU305.

Touch screen KTP700 or KTP1000.

This application is only for Film

Feeder without synchronizing the axis machines and Auger Filler.



#### **SERVO DRIVES UPGRADE**

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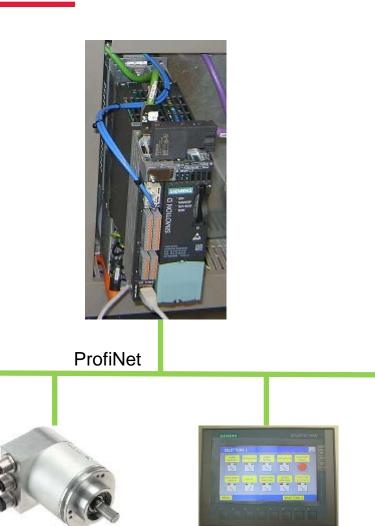
## **AFTER**

Simotion D410 - CU305.

Synchronizes with the machine shaft encoder via Profinet.

Color touch screen KTP1000 or KTP700.

This application is for synchronizing the film feed to axis of the machine.



#### SIEMENS UPGRADE



### **IMPORTANT**

- Available upon request, we can also replace your Siemens platform so that
  it runs on either the Omron or Allen Bradley platforms (this will require
  changing all the control components too).
- The cost of these upgrades/ renovation would be subject to the current configuration of the machine.











# Thank you for your attention

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